

KL 260 G30 FR



Applon compound

Nylon 6,6 -30% GF-FR Compound Injection Moulding Grade

Product Description : APPLON KL 260 G30 FR COLOUR UV, Nylon 6,6 – 30% Glass filled, flame retardant compound modified with UV and other suitable additives to suit end applications. This grade has moderate flow properties.

Colour : This grade is available as per customer requirement.

Application Area : The major application area is in the field of automotive sector

Properties	Test	Condition	Unit	Specs	
	Method			Value	
Physical	Specific Gravity	ASTM D792	23°C	--	1.36
	MFI@250 Deg.C/2.16 Kg	ASTM D 1238	23°C		NA
Mechanical	Tensile Strength at yield (Type I, Speed 50 mm/min)	ASTM D638	23°C	kg _f /cm ²	Min 800
	Elongation at break (Type I, Speed 50 mm/min)	ASTM D638	23°C	%	Min 2
	Flexural Modulus	ASTM D790	23°C	kg _f /cm ²	Min 60,000
	Izod Impact (notched) (63.5*12.7*3.2 mm)	ASTM D256	23°C	kg.cm/cm	Min 4
Thermal	HDT@ 4.6 Kg/cm ²	ASTM D648	23°C	Deg.C	Min 230

* All values are measured as dry as moulded.

Note: Please contact APPL for shrinkage recommendations

Processing Guideline:

The injection temperature profile for above grade should be between 230°C to 270°C and the mould temperatures between 60°C to 80°C. We recommended that the pellet should be dried for about 3 - 4 hours at 100°C - 120°C to avoid moisture linked problem during processing.

Note:

All the information given by APPL for use of these materials is given in good faith and to the best of our knowledge. The data, information, suggestion contained herein are given purely as guide. APPL does not guarantee the exact replication of the data by users since plastic testing is affected by a number of extraneous factors.

ENG/F/01

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